



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 83016****\*83016\***

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Thursday, April 12, 2012 12:39:01 PM

Item ID: D3329-1

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Bushing

Start Date: 4/12/2012 Start Qty: 8.00

**\*8\***

Cust Item ID:

Required Date: 4/24/2012 Req'd Qty: 8.00

**\*8\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg & Stock Location 30

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

2012/13/12

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

12/16/14 MF12-06-01

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# Picklist Print

Thursday, April 12, 2012 12:39:06 PM

Page 1

Work Order ID: 83016

\*83016\*

Parent Item: D3329-1

\*D3329-1\*

Parent Item Name: Bushing

Start Date: 4/12/2012

Required Date: 4/24/2012

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP A04.11.03New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R1.000		Purchased	No			100	f	39.3152	0.0437	0.368			
*M303R1 000*									**				
303 Round Bar 1.00													

Location

Loc Qty

Loc Code

MAT028

39.31515789

120866

12

121070

3.31515789

121282

24

121728

.875

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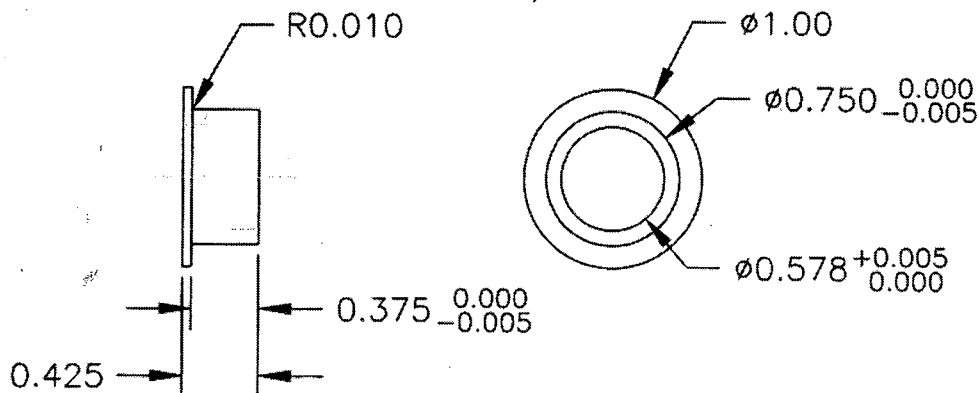


DESIGN TJ	DRAWN BY TJ	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CH	APPROVED TJ	DRAWING NO. D3329	REV. A SHEET 1 OF 1
DATE 04.10.29		TITLE BUSHING	SCALE 1:1
A	04.10.29	NEW ISSUE	

RELEASED  
04.11.10

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 83016

12-04-12



D3329-1 BUSHING

NOTES:

- 1) AISI 303 STAINLESS STEEL (REF DART SPEC. M303R1.000)
- 2) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

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